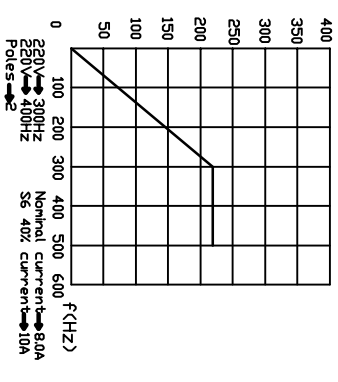
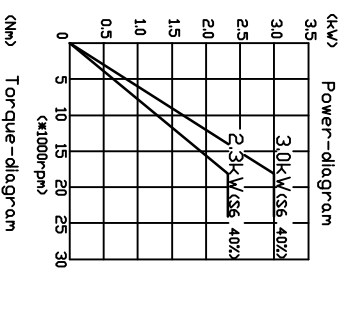


Taper Size ER-32 Collet
 Speed 24000 rpm
 Rotation Right
 Bearings Lubrication Grease
 Vibration Level ISD 1940 GI
 Spindle Weight 6.8 kg
 Spindle Clamping Force Air
 Spindle Cooling Air

AS Air Seal(Air purge) 1 bar
 PWR Electrical connection



Surface Texture Symbol	Tolerance Zone		Project	Change Content	Date	Name	Drawing Number	Image Name	Spindle Confirmation Chart	Model	Material	Surface Treatment	Designed	Checked	Approved	Date	Scale	Page	Edition	
	Size Range	IT 12 Grade																		
▽▽▽▽	0~6	±0.05	4				A45410000001			THF-70M.0124E5A24			Chou	Liao	James	18-11-22	1:1	1/1	01	
▽▽▽	6~30	±0.1	3																	
▽▽	30~100	±0.15	2																	
▽	100~300	±0.2	1																	
~	300~1000	±0.3	1																	
~	1000~3000	±0.5	1																	

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 Theta Precision Co., Ltd

Quantity	Unit	Projection
1	mm	