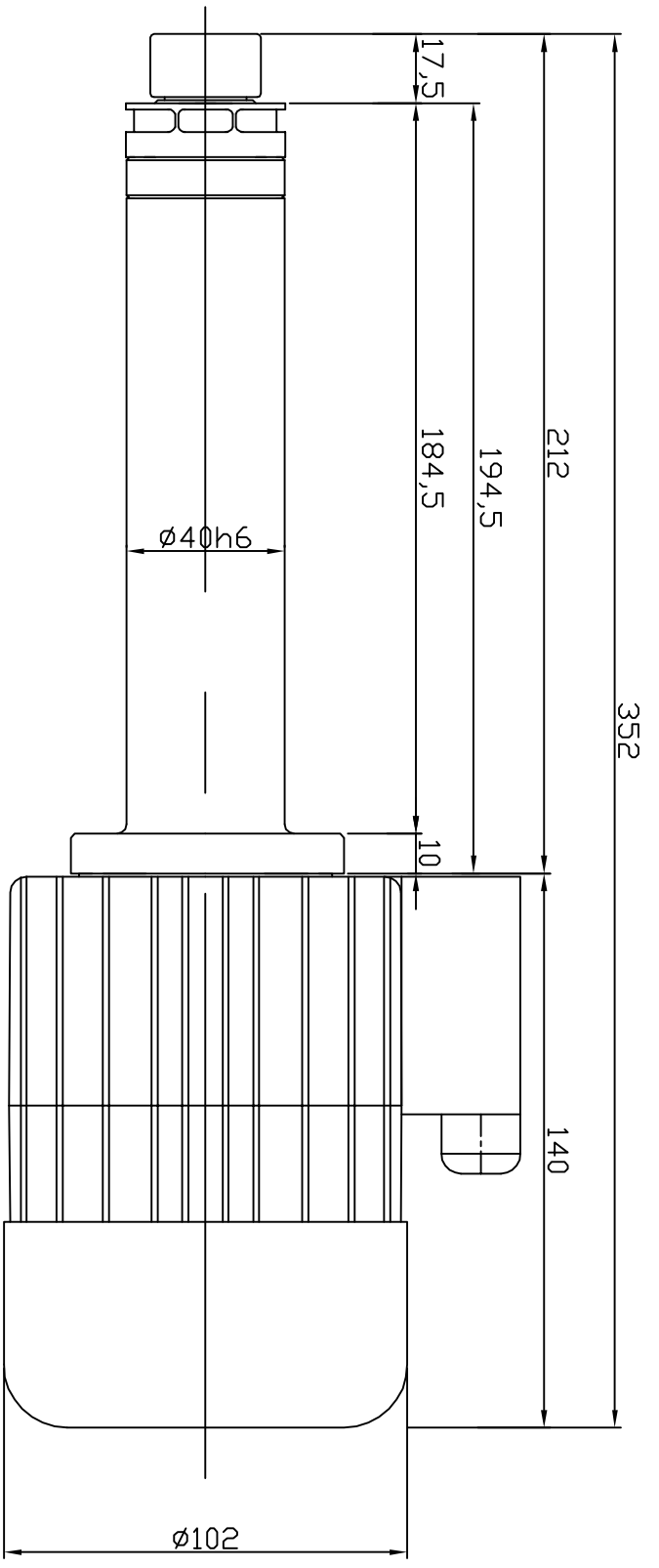


FPN:A445200000001

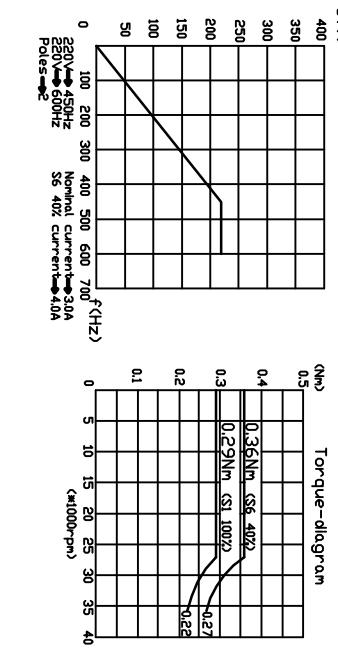
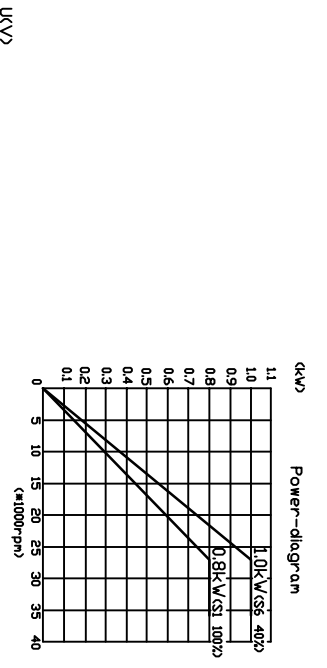
Confidential



Taper Size
 Speed
 Rotation
 Bearings Lubrication
 Vibration Level
 Spindle Weight
 Spindle Clamping Force
 Spindle Cooling

AS Air Seal(Air purge) 1 bar
 PWR Electrical connection

ER-16 Collet
 36000 rpm
 Right
 Grease
 ISD 1940 G1
 4.1 kg
 Air



Surface Texture Symbol	Tolerance Zone		Project	Change Content	Date	Name
	Size Range	IT 12 Grade				
▽▽▽▽	0~6	±0.05	4			
▽▽▽	6~30	±0.1	3			
▽▽	30~100	±0.15	2			
▽	100~300	±0.2	1			
~	300~1000	±0.3				
	1000~3000	±0.5				

Surface Texture Symbol		Tolerance Zone		Project	Change Content	Date	Name
▽▽▽▽	0.01a~0.2a	6~30	±0.1				
▽▽▽	0.25a~1.6a	30~100	±0.15				
▽▽	2.0a~6.3a	100~300	±0.2				
▽	8.0a~25a	300~1000	±0.3				
~	32a~125a	1000~3000	±0.5				

Drawing Number	A445210000001	Designed	Chou
Image Name	Spindle Confirmation Chart	Checked	Liao
Model	THF-40M.0136E2A24	Approved	James
Material		Date	18-11-22
Surface Treatment		Scale	1 : 1
Quantity	1	Page	1 / 1
Unit	mm	Projection	1st Angle
Edition			01

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