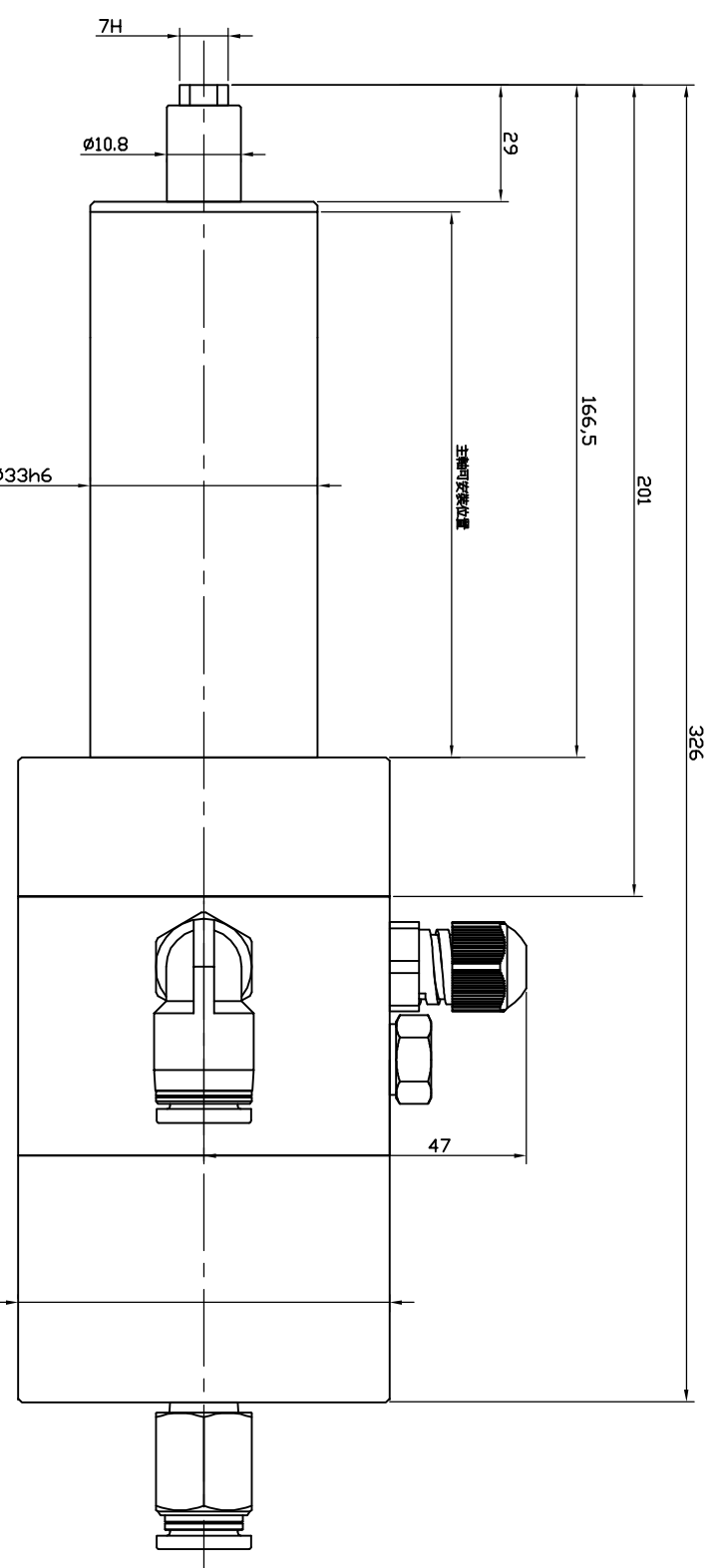


FPN: B4310000001

Confidential

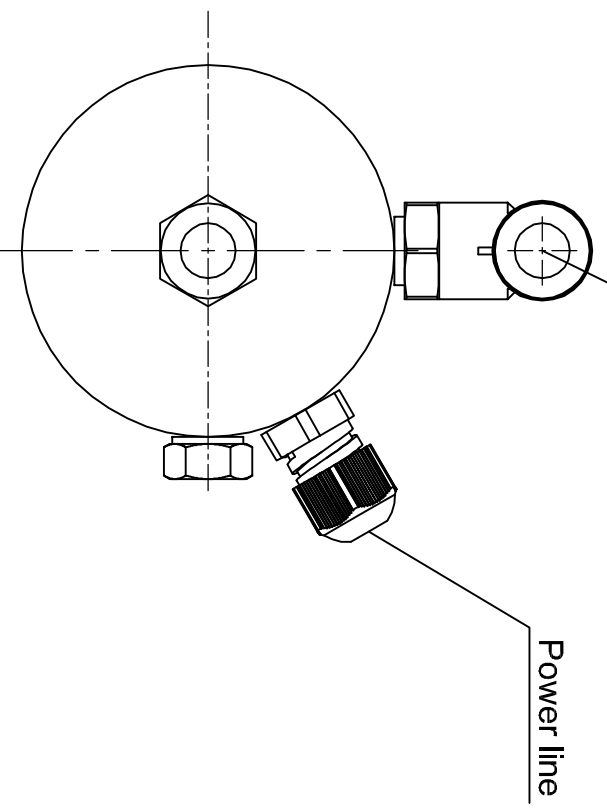


主軸產生的熱需要透過外部主軸座散熱，主軸外殼(套筒)不宜超過50度

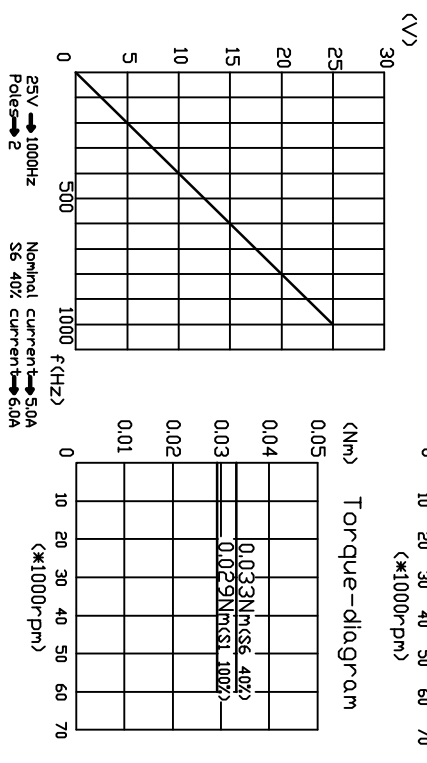
- Taper Size 4mm Collet
- Speed 30000 rpm
- Rotation Right
- Bearings Lubrication Grease
- Vibration Level ISD 1940 GI
- Spindle Weight 2 kg
- Spindle Clamping Force Air
- Spindle Cooling

AS Air Seal(Air purge) 1 bar
PWR Electrical connection

Cooling Air
1~1.5kgf/cm²(5X8)



- PWR
- Phase U Brown
 - Phase V Blue
 - Phase W Black
 - Earth PE Green



Surface Texture Symbol	Tolerance Zone			鈞達精密股份有限公司 Theta Precision Co., Ltd	
	Size Range	IT 12 Grade			
▽▽▽▽	0.01a~0.2a	6~30	±0.1	△4	Drawing Number B43110000001
▽▽▽	0.25a~1.6a	30~100	±0.15	△3	
▽▽	2.0a~6.3a	100~300	±0.2	△2	Model THZ-33.0160C0A24
▽	8.0a~25a	300~1000	±0.3	△1	Material
~	32a~125a	1000~3000	±0.5	Project	Surface Treatment
Change Content			Date	Name	Designed Chou
Change Content			Date	Name	Checked Liao
Change Content			Date	Name	Approved James
Quantity	1	Date	18-11-22	Scale	1:1
Unit	mm	Page	1/1	Projection	1/1
Projection		Edition	01		